SDS Revision Date: 04/01/2020

Section 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier	
Product Identity	1000-HF Magenta Orange
Alternate Names	1000-HF Magenta Orange
1.2. Relevant identified uses of the substance or	mixture and uses advised against
Intended use	See Technical Data Sheet.
1.3. Details of the supplier of the safety data shee	et
Company Name	Carco, Inc 10333 Shoemaker
	P.O. Box 13859
	Detroit, Michigan, USA 48213
Emergency	
24 hour Emergency Telephone No.	ChemTel 1-800-255-3924 (MIS0001475) International +01-813-248-0585
Customer Service: Carco, Inc	Phone +1 (313) 925-9000 Fax +1 (313) 925-9602 Email: sales@carcousa.net

2. Hazard identification of the product

2.1. Classification of the substance or mixture

Combustible Liquid;H227 Combustible Liquid.

2.2. Label elements

Warning

H227 Combustible liquid.

[Prevention]:

P210 Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

P235 Keep cool.

P280 Wear protective gloves, eye protection, face protection.

[Response]:

P370+378 In case of fire: Use extinguishing media listed in section 5 of SDS for extinction.

[Storage]:

P403+235 Store in a well ventilated place. Keep cool.

[Disposal]:

P501 Dispose of contents or container in accordance with local and national regulations.

SDS Revision Date: 04/01/2020

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Dipropylene glycol methyl ether CAS Number: 0034590-94-8	75 - 100	Not Classified	[1][2]
Ethanol CAS Number: 0000064-17-5	5 - 10	Flam. Liq. 2;H225	[1][2]
Resin acids and Rosin acids, fumarated, sodium salts CAS Number: 0068201-59-2	5 - 10	Not classified	[1]
1-Methoxy-2-propanol CAS Number: 0000107-98-2	1 - 5	Flam. Liq. 3;H226 STOT SE 3;H336	[1][2]

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

[1] Substance with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

Section 4. First aid measures

4.1.	Descrip	tion of	first aid	measures
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General	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
Inhalation	Move the exposed person to fresh air at once. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if any discomfort continues.
Eyes	Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.
Skin	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
Ingestion	DO NOT INDUCE VOMITING! If swallowed, vomiting may occur spontaneously. If vomiting occurs, keep head below hips to prevent aspiration into lungs. Rinse mouth thoroughly. Get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview Treat symptomatically. Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be

SDS Revision Date: 04/01/2020

absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage. See section 2 for further details.

Section 5. Fire-fighting measures

5.1. Extinguishing media

Use foam, extinguishing powder, dry chemicals, or carbon dioxide. Water may be ineffective. Water may be used to keep fire exposed containers cool.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: None

Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

Keep cool.

5.3. Advice for fire-fighters

In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No.

Section 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition, do not turn lights or unprotected electrical equipment on or off. In case of a major spill or spillage in a confined space evacuate the area and check that solvent vapor levels are below the Lower Explosive Limit before re-entering.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Avoid sparks, flames, heat and smoking. Ventilate. Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spill: Use a non-combustible material like vermiculite, sand or earth to soak up product and place in a container for later disposal.

Section 7. Handling and storage

7.1. Precautions for safe handling

Handle containers carefully to prevent damage and spillage.

Keep in containers lightly closed in a cool, well ventilated place. Do not store with oxidizing agents or acids. Keep in the original container. Avoid direct sunlight

SDS Revision Date: 04/01/2020

Store in accordance with the National Fire Protection Association's publication NFPA 30, Flammable and Combustible Liquids Code. 29 CFR 1910.106 applies to the handling, storage, and use of flammable and combustible liquids.

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool dry area, away from heat, sparks and open flame. Keep containers sealed when not in use. Store out of direct sunlight.

Store in a cool dry place.

Incompatible materials: Store away from oxidizers and acids.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

Section 8. Exposure controls / personal protection

8.1. Control parameters

CAS No.	Ingredient	Source	Value
0000064-17-5	7-5 Ethanol		TWA 1000 ppm (1900 mg/m3)
		ACGIH	No Established Limit
		NIOSH	TWA 1000 ppm (1900 mg/m3)
0000107-98-2	0107-98-2 1-Methoxy-2-propanol		No Established Limit
		ACGIH	100 ppm STEL
		NIOSH	TWA 100 ppm (360 mg/m3) ST 150 ppm (540 mg/m3)
0034590-94-8	Dipropylene glycol methyl ether	OSHA	TWA(US) 100 ppm (600 mg/m3) [skin]
		ACGIH	TWA: 100 ppm STEL: 150 ppm
		NIOSH	TWA 100 ppm (600 mg/m3) ST 150 ppm (900 mg/m3) [skin]
0068201-59-2	Resin acids and Rosin acids, fumarated,	OSHA	No Established Limit
	sodium salts	ACGIH	No Established Limit
		NIOSH	No Established Limit

8.2. Exposure controls

Respiratory	Atmospheric levels should be maintained below the exposure guideline. When respiratory protection is required for certain operations, use an approved air-purifying respirator. The following should be effective types of air purifying respirators: Organic vapor cartridge.
Eyes	Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the splash of liquids.
Skin	Overalls which cover the body, arms and legs should be worn. Skin should not be exposed. All parts of the body should be washed after contact. Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene/ethyl vinyl alcohol laminate ("PE/EVAL"). Examples of

SDS Revision Date: 04/01/2020

	acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton
Engineering Controls	Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
Other Work Practices	Do not smoke, or drink in work area. Keep away from foodstuffs and beverages. Avoid contact with eyes and skin. Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

Mild

Colored Liquid

Not determined

Appearance Odor **Odor threshold** pН Melting point / freezing point Initial boiling point and boiling range **Flash Point Evaporation rate (Ether = 1)** Flammability (solid, gas) Upper/lower flammability or explosive limits Vapor pressure (Pa) Vapor Density **Relative Density** Solubility in Water Partition coefficient n-octanol/water (Log Kow) Auto-ignition temperature **Decomposition temperature**

Not Measured Not Measured 182C 360F 65C-68C 150F-155F 0.02(BU.AC=1) Not Applicable Lower Explosive Limit: 1.1@100C Upper Explosive Limit: 14@150C < 3 (mm Hg) > 3 1.0 Not Measured Not Measured Not Measured Not Measured Not Measured 90wt%

9.2. Other information No other relevant information.

Section 10. Stability and reactivity

10.1. Reactivity

Viscosity (cSt)

VOC Content

Hazardous Polymerization will not occur.

SDS Revision Date: 04/01/2020

10.2. Chemical stability

Stable under normal circumstances.
10.3. Possibility of hazardous reactions
No data available.
10.4. Conditions to avoid
High temperatures and fires.
10.5. Incompatible materials
Store away from oxidizers and acids.
10.6. Hazardous decomposition products
None

Section 11. Toxicological information

Acute toxicity

Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Dipropylene glycol methyl ether - (34590-94-8)	No data	No data	No data	No data	No data
	available	available	available	available	available
Ethanol - (64-17-5)	10,470.00, Rat -	17,100.00, Rabbit	124.70, Rat -	No data	No data
	Category: NA	- Category: NA	Category: NA	available	available
Resin acids and Rosin acids, fumarated, sodium salts - (68201-	No data	No data	No data	No data	No data
59-2)	available	available	available	available	available
1-Methoxy-2-propanol - (107-98-2)	4,277.00, Rat -	> 2,000.00, Rat -	No data	No data	No data
	Category: NA	Category: 4	available	available	available

Carcinogen Data

CAS No.	Ingredient	Source	Value
0000064-17-5	Ethanol	OSHA Regulated Carcinogen: No	
		NTP	Known: No; Suspected: No
		IARC Group 1: Yes; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	
		ACGIH	A3
0000107-98-2	1-Methoxy-2-propanol	OSHA	Regulated Carcinogen: No

SDS Revision Date: 04/01/2020

		NTP	Known: No;	Suspected: No			
		IARC	Group 1: No;	Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;			
		ACGIH	A4				
0034590-94-8 Dipropylene glycol methyl ether		OSHA	A Regulated Carcinogen: No				
		NTP	Known: No; Suspected: No				
		IARC	C Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;				
		ACGIH	No Establishe	d Limit			
0068201-59-2	Resin acids and Rosin acids, fumarated, sodium salts	OSHA	Regulated Car	-			
	rumarated, sodium saits	NTP	Known: No;	Suspected: No			
		IARC	Group 1: No;	Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;			
		ACGIH	No Establishe	d Limit			
Classification		Ca	itegory	Hazard Description			
Acute toxicity (oral)				Not Applicable			
Acute toxicity (dermal)				Not Applicable			
Acute toxicity	y (inhalation)			Not Applicable			
Skin corrosio	n/irritation			Not Applicable			
Serious eye d	amage/irritation			Not Applicable			
Respiratory s	ensitization			Not Applicable			
Skin sensitiza	tion			Not Applicable			
Germ cell mu	itagenicity			Not Applicable			
Carcinogenic	ity			Not Applicable			
Reproductive	toxicity			Not Applicable			
STOT-single	exposure			Not Applicable			
STOT-repeat	ed exposure			Not Applicable			
Aspiration ha	zard			Not Applicable			

Section 12. Ecological information

12.1. Toxicity

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Dipropylene glycol methyl ether - (34590-94-8)	10,000.00, Pimephales promelas	1,919.00, Daphnia magna	969.00 (72 hr), Algae
Ethanol - (64-17-5)	15,400.00, Lepomis macrochirus	10,001.00, Daphnia magna	17.921 (96 hr), Ulva pertusa
Resin acids and Rosin acids, fumarated, sodium salts - (68201-59-2)	Not Available	Not Available	Not Available
1-Methoxy-2-propanol - (107-98-2)	6,812.00, Leuciscus idus	> 4,600.00, Daphnia magna	> 1,000.00 (96 hr), Pseudokirchneriella subcapitata

SDS Revision Date: 04/01/2020

12.2. Persistence and degradability

There is no data available on the preparation itself.
12.3. Bioaccumulative potential
Not Measured
12.4. Mobility in soil
No data available.
12.5. Results of PBT and vPvB assessment
This product contains no PBT/vPvB chemicals.
12.6. Other adverse effects
No data available.

Section 13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

Section 14. Transport information

	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ΙCAO/ΙΑΤΑ
14.1. UN number	Not Regulated	Not Regulated	Not Regulated
14.2. UN proper shipping name	Not Regulated	Not Regulated	Not Regulated
14.3. Transport hazard class(es)	DOT Hazard Class: Not Applicable DOT Label:	IMDG: Not Applicable Sub Class: Not Applicable EmS: Not Applicable	Air Class: Not Applicable Not Applicable
14.4. Packing group	Not Applicable	Not Applicable	Not Applicable
14.5. Environmental hazar	ds		
IMDG M	larine Pollutant: No		

14.6. Special precautions for user

Not Applicable No further information

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

SDS Revision Date: 04/01/2020

Section 15. Regulatory information

Regulatory Overview

The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. All components of this material are either listed or exempt from listing on the TSCA Inventory.

NFPA Rankings:



US EPA Tier II Hazards

Fire: Yes Sudden Release of Pressure: No Reactive: No Immediate (Acute): No Delayed (Chronic): No

Note: Ethanol (Ethyl alcohol) has been placed on the California Proposition 65 Cancer and Developmental Lists when in alcoholic beverages.

EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

Dipropylene glycol methyl ether

Ethanol

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

Dipropylene glycol methyl ether

1-Methoxy-2-propanol

Ethanol

SDS Revision Date: 04/01/2020

Pennsylvania RTK Substances (>1%):

Dipropylene glycol methyl ether 1-Methoxy-2-propanol Ethanol

Section 16. Other information

SDS Revision Date 04/01/2020

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H225 Highly flammable liquid and vapor.

H226 Flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness and dizziness.

This product is RoHS and REACH compliant. It does not contain any of the RoHS listed substances. It does not contain any chemical from the candidate list of Substances of Very High Concern (SVHC), Annex XIV, or Annex XVII of Reach.

This information is based on our present knowledge. However, it does not constitute a guarantee for any specific product properties.

Carco urges the recipient of this SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. The use of this product is beyond the control Carco or its distributor, therefore, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product.

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