SDS Revision Date: 04/01/2020

Section 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Identity 1044 All Except Red Magenta Purple

Alternate Names 1044 All Except Red Magenta Purple, FL-1639 All colors

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name Carco, Inc

10333 Shoemaker P.O. Box 13859

Detroit, Michigan, USA 48213

Emergency

24 hour Emergency Telephone No. ChemTel 1-800-255-3924 (MIS0001475)

International +01-813-248-0585

Customer Service: Carco, Inc

Phone +1 (313) 925-9000

Fax +1 (313) 925-9602 Email: sales@carcousa.net

2. Hazard identification of the product

2.1. Classification of the substance or mixture

Flam. Liq. 2;H225 Highly Flammable liquid and vapor.

Eye Dam. 2A;H319 Causes serious eye irritation.

STOT SE 3;H336 May cause drowsiness or dizziness.

2.2. Label elements



Danger

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness and dizziness.

H401 Toxic to aquatic life.

[Prevention]:

P210 Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

P233 Keep container tightly closed.

SDS Revision Date: 04/01/2020

P240 Ground, bond container and receiving equipment.

P241 Use explosion-proof electrical, ventilating, light, equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing dust, fume, gas, mist, vapors, spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P273 Avoid release to the environment.

P280 Wear protective gloves, eye protection, face protection.

[Response]:

P303+361+353 IF ON SKIN (or hair): Remove, take off immediately all contaminated clothing. Rinse skin with water, shower.

P304+312 IF INHALED: Call a poison center or doctor or physician if you feel unwell.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do-continue rinsing.

P337+313 If eye irritation persists: Get medical advice or attention.

P370+378 In case of fire: Use extinguishing media listed in section 5 of SDS for extinction.

[Storage]:

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

[Disposal]:

P501 Dispose of contents or container in accordance with local and national regulations.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Acetone CAS Number: 0000067-64-1	75 - 100	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	[1][2]
1-Methoxy-2-propanol CAS Number: 0000107-98-2	1 - 5	Flam. Liq. 3;H226 STOT SE 3;H336	[1][2]
N-Butyl Acetate CAS Number: 0000123-86-4	1 - 5	Flam. Liq. 3;H226 STOT SE 3;H336	[1][2]
ETHYL ACETATE, EAC CAS Number: 0000141-78-6	1 - 5	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	[1][2]
Isopropyl Alcohol CAS Number: 0000067-63-0	1-5	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	[1][2]
Cellulose Nitrate CAS Number: 0009004-70-0	1 - 5	Flam. Sol. 1;H228	[1]

SDS Revision Date: 04/01/2020

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

- [1] Substance with a health or environmental hazard.
- [2] Substance with a workplace exposure limit.
- [3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

Section 4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Move the exposed person to fresh air at once. If not breathing, give artificial respiration. If breathing

is difficult, give oxygen. Get medical attention if any discomfort continues.

Eyes Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with

plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical

attention if any discomfort continues.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin

cleanser.

Ingestion DO NOT INDUCE VOMITING! If swallowed, vomiting may occur spontaneously. If vomiting

occurs, keep head below hips to prevent aspiration into lungs. Rinse mouth thoroughly. Get medical

attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview Treat symptomatically. Exposure to solvent vapor concentrations from the component solvents in

excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness,

drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with

possible reversible damage. See section 2 for further details.

Inhalation May cause drowsiness or dizziness.

Eyes Causes serious eye irritation.

Section 5. Fire-fighting measures

5.1. Extinguishing media

Use foam, extinguishing powder, dry chemicals, or carbon dioxide. Water may be ineffective. Water may be used to keep fire exposed containers cool.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: None

Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

Keep container tightly closed.

SDS Revision Date: 04/01/2020

Ground, bond container and receiving equipment.

Use explosion-proof electrical, ventilating, light, equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust, fume, gas, mist, vapors, spray.

5.3. Advice for fire-fighters

In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No. 129

Section 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition, do not turn lights or unprotected electrical equipment on or off. In case of a major spill or spillage in a confined space evacuate the area and check that solvent vapor levels are below the Lower Explosive Limit before re-entering.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Avoid sparks, flames, heat and smoking. Ventilate. Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spill: Use a non-combustible material like vermiculite, sand or earth to soak up product and place in a container for later disposal.

Section 7. Handling and storage

7.1. Precautions for safe handling

Handle containers carefully to prevent damage and spillage.

Keep in containers lightly closed in a cool, well ventilated place. Do not store with oxidizing agents or acids. Keep in the original container. Avoid direct sunlight

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool dry area, away from heat, sparks and open flame.

Keep containers sealed when not in use.

Store out of direct sunlight.

Store in a cool dry place.

Incompatible materials: Store away from oxidizers and acids.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

SDS Revision Date: 04/01/2020

No data available.

Section 8. Exposure controls / personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0000067-63-0	Isopropyl Alcohol	OSHA	TWA 400 ppm (980 mg/m3) STEL 500 ppm
		ACGIH	TWA: 200 ppm STEL: 400 ppm
		NIOSH	TWA 400 ppm (980 mg/m3) ST 500 ppm (1225 mg/m3)
0000067-64-1	Acetone	OSHA	TWA 1000 ppm (2400 mg/m3) STEL 2400 mg/m3
		ACGIH	TWA: 500 ppm STEL: 750 ppm
		NIOSH	250 ppm (590 mg/m3) TWA
0000107-98-2	1-Methoxy-2-propanol	OSHA	No Established Limit
		ACGIH	100 ppm STEL
		NIOSH	TWA 100 ppm (360 mg/m3) ST 150 ppm (540 mg/m3)
0000123-86-4 N-Butyl Acetate		OSHA	TWA 150 ppm (710 mg/m3
		ACGIH	TWA: 150 ppm, STEL 200 ppm
		NIOSH	TWA 150 ppm (710 mg/m3) ST 200 ppm (950 mg/m3)
0000141-78-6 ETHYL ACETATE, EAC		OSHA	TWA 400 ppm (1400 mg/m3)
		ACGIH	TWA: 150 ppm
		NIOSH	TWA 400 ppm (1400 mg/m3)
0009004-70-0	Cellulose Nitrate	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit

8.2. Exposure controls

Respiratory Atmospheric levels should be maintained below the exposure guideline. When respiratory protection

is required for certain operations, use an approved air-purifying respirator. The following should be

effective types of air purifying respirators: Organic vapor cartridge.

Eyes Wear safety glasses with side shields to protect the eyes. An eye wash station is suggested as a good

workplace practice.

Skin Overalls which cover the body, arms and legs should be worn. Skin should not be exposed. All parts

of the body should be washed after contact. Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene/ethyl vinyl alcohol laminate ("PE/EVAL"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene

rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of

local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory

protection must be worn.

Other Work Practices Do not smoke, or drink in work area. Keep away from foodstuffs and beverages. Avoid contact with

eyes and skin.

SDS Revision Date: 04/01/2020

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

Appearance Colored Liquid Odor Sweet alcohol **Odor threshold** Not determined Not Measured pН Melting point / freezing point Not Measured Initial boiling point and boiling range 56C 133F **Flash Point** -18C 0F Evaporation rate (Ether = 1) 5.2(BU.AC=1) Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: 2.5

Upper Explosive Limit: 12.8

Vapor pressure (Pa) 051(mm Hg) **Vapor Density** >2(Air=1)**Relative Density** 0.79 g/ml@20CSolubility in Water Not Measured Partition coefficient n-octanol/water (Log Kow) Not Measured **Auto-ignition temperature** Not Measured **Decomposition temperature** Not Measured Viscosity (cSt) Not Measured **VOC Content** 100wt% % Volatile 100%

9.2. Other informationNo other relevant information.

Section 10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

High temperatures and fires.

SDS Revision Date: 04/01/2020

10.5. Incompatible materials

Store away from oxidizers and acids.

10.6. Hazardous decomposition products

None

Section 11. Toxicological information

Acute toxicity

Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Acetone - (67-64-1)	5,800.00, Rat -	7,426.00, Rabbit -	76.00, Rat -	50.10, Rat -	No data
	Category: NA	Category: NA	Category: NA	Category: NA	available
1-Methoxy-2-propanol - (107-98-2)	4,277.00, Rat -	> 2,000.00, Rat -	No data	No data	No data
	Category: NA	Category: 4	available	available	available
N-Butyl Acetate - (123-86-4)	10,760.00, Rat -	17,600.00, Rabbit	No data	No data	No data
	Category: NA	- Category: NA	available	available	available
ETHYL ACETATE, EAC - (141-78-6)	4,934.00, Rat -	20,001.00, Rabbit	58.60, Rat -	No data	No data
	Category: 5	- Category: NA	Category: NA	available	available
Isopropyl Alcohol - (67-63-0)	5,840.00, Rat -	12,800.00, Rabbit	72.60, Rat -	No data	No data
	Category: NA	- Category: NA	Category: NA	available	available
Cellulose Nitrate - (9004-70-0)	5,000.00, Mouse -	No data	No data	No data	No data
	Category: 5	available	available	available	available

Carcinogen Data

CAS No.	Ingredient	Source	Value
0000067-63-0	0067-63-0 Isopropyl Alcohol C		Regulated Carcinogen: No
			Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;
		ACGIH	A4
0000067-64-1	000067-64-1 Acetone		Regulated Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
		ACGIH	A4
0000107-98-2	0000107-98-2 1-Methoxy-2-propanol		Regulated Carcinogen: No
		NTP	Known: No; Suspected: No

SDS Revision Date: 04/01/2020

		IARC	Group 1: No;	Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	
		ACGIH	A4		
0000123-86-4 N-Butyl Acetate		OSHA	Regulated Carcinogen: No		
		NTP	Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		
		ACGIH	No Established Limit		
0000141-78-6	ETHYL ACETATE, EAC	OSHA	Regulated Car		
		NTP	Known: No;	Suspected: No	
		IARC	-	Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	
		ACGIH	No Establishe		
0009004-70-0	Cellulose Nitrate	OSHA	Regulated Car		
		NTP	Known: No;		
		IARC		Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	
		ACGIH	No Establishe	d Limit	
Classification	1	Ca	itegory	Hazard Description	
Acute toxicity	y (oral)			Not Applicable	
Acute toxicity (dermal)				Not Applicable	
Acute toxicity	(inhalation)			Not Applicable	
Skin corrosio	n/irritation			Not Applicable	
Serious eye d	amage/irritation		2A	Causes serious eye irritation.	
Respiratory so	ensitization			Not Applicable	
Skin sensitiza	tion			Not Applicable	
Germ cell mu	tagenicity			Not Applicable	
Carcinogenicity				Not Applicable	
Reproductive toxicity				Not Applicable	
STOT-single exposure			3	May cause drowsiness or dizziness.	
STOT-single exposure				Not Applicable	
STOT-repeated exposure				Not Applicable	
Aspiration hazard				Not Applicable	

Section 12. Ecological information

12.1. Toxicity

Toxic to aquatic life

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Acetone - (67-64-1)	8,120.00, Pimephales	8,800.00, Daphnia pulex	7,000.00 (96 hr), Pseudokirchneriella
	promelas		subcapitata

SDS Revision Date: 04/01/2020

1-Methoxy-2-propanol - (107-98-2)	6,812.00, Leuciscus idus	> 4,600.00, Daphnia magna	> 1,000.00 (96 hr), Pseudokirchneriella subcapitata
N-Butyl Acetate - (123-86-4)	18.00, Pimephales promelas	44.00, Daphnia sp	246.00 (72 hr), Pseudokirchnerella subcapitata
ETHYL ACETATE, EAC - (141-78-6)	230.00, Pimephales promelas	100.00, Daphnia magna	101.00 (72 hr), Desmodesmus subspicatus
Isopropyl Alcohol - (67-63-0)	10,000.00, Pimephales promelas	Not Available	Not Available
Cellulose Nitrate - (9004-70-0)	Not Available	Not Available	579.00 (96 hr), Pseudokirchneriella subcapitata

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

Section 13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

Section 14. Transport information

	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA
14.1. UN number	UN1210	UN1210	UN1210
14.2. UN proper shipping name	Printing ink	Printing ink	Printing ink
14.3. Transport hazard class(es)	DOT Hazard Class: 3 DOT Label: 3	IMDG: 3 Sub Class: Not Applicable EmS: F-E, S-D	Air Class: 3 Packing Instruction:Cargo Only - 364, Passenger -353
14.4. Packing group	II	II	II

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

Not Applicable

SDS Revision Date: 04/01/2020

No further information

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

Section 15. Regulatory information

Regulatory Overview

The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. All components of this material are either listed or exempt from listing on the TSCA Inventory.

NFPA Rankings:

2 3 1

US EPA Tier II Hazards

Fire: Yes
Sudden No
Release of
Pressure:
Reactive: No
Immediate Yes
(Acute):
Delayed No
(Chronic):

EPCRA 311/312 Chemicals and RQs (lbs):

Acetone (5,000.00)

N-Butyl Acetate (5,000.00) ETHYL ACETATE, EAC (5,000.00)

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

Isopropyl Alcohol

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

1-Methoxy-2-propanol

Acetone

N-Butyl Acetate

SDS Revision Date: 04/01/2020

Cellulose Nitrate ETHYL ACETATE, EAC Isopropyl Alcohol

Pennsylvania RTK Substances (>1%):

1-Methoxy-2-propanol

Acetone

N-Butyl Acetate

Cellulose Nitrate

ETHYL ACETATE, EAC

Isopropyl Alcohol

Section 16. Other information

SDS Revision Date 04/01/2020

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H225 Highly flammable liquid and vapor.

H226 Flammable liquid and vapor.

H228 Flammable solid.

H319 Causes serious eye irritation.

H336 May cause drowsiness and dizziness.

This product is RoHS and REACH compliant. It does not contain any of the RoHS listed substances. It does not contain any chemical from the candidate list of Substances of Very High Concern (SVHC), Annex XIV, or Annex XVII of Reach.

This information is based on our present knowledge. However, it does not constitute a guarantee for any specific product properties.

Carco urges the recipient of this SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. The use of this product is beyond the control Carco or its distributor, therefore, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product.

End of Document