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Section 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Identity F-264 Red **Alternate Names** F-264 Red

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name Carco, Inc

10333 ShoemakerP.O. Box 13859

Detroit, Michigan, USA 48213

Emergency

24 hour Emergency Telephone No. ChemTel 1-800-255-3924 (MIS0001475)

International +01-813-248-0585

Customer Service: Carco, Inc

Phone +1 (313) 925-9000

Fax +1 (313) 925-9602 Email: sales@carcousa.net

2. Hazard identification of the product

2.1. Classification of the substance or mixture

Flam. Liq. 3;H226 Flammable liquid and vapor.

Skin Irrit. 3;H316 Causes mild skin irritation. (Not adopted by US OSHA)

Eye Dam. 2A;H319 Causes serious eye irritation.

Aquatic Chronic 3;H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements



Warning

H226 Flammable liquid and vapor.

H316 Causes mild skin irritation.

H319 Causes serious eye irritation.

H412 Harmful to aquatic life with long lasting effects.

[Prevention]:

P210 Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

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- P233 Keep container tightly closed.
- P240 Ground, bond container and receiving equipment.
- P241 Use explosion-proof electrical, ventilating, light, equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P264 Wash thoroughly after handling.
- P273 Avoid release to the environment.
- P280 Wear protective gloves, eye protection, face protection.

[Response]:

P303+361+353 IF ON SKIN (or hair): Remove, take off immediately all contaminated clothing. Rinse skin with water, shower.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do-continue rinsing.

P332+313 IF SKIN IRRITATION OCCURS: Get medical advice or attention.

P337+313 If eye irritation persists: Get medical advice or attention.

P370+378 In case of fire: Use extinguishing media listed in section 5 of SDS for extinction.

[Storage]:

P403+235 Store in a well ventilated place. Keep cool.

[Disposal]:

P501 Dispose of contents or container in accordance with local and national regulations.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
1-Propoxy-2-propanol CAS Number: 0001569-01-3	50 - 75	Flam. Liq. 3;H226 Eye Dam. 2A;H319	[1]
1-Methoxy-2-propanol CAS Number: 0000107-98-2	10 - 25	Flam. Liq. 3;H226 STOT SE 3;H336	[1][2]
Distillates (petroleum), hydrotreated light CAS Number: 0064742-47-8	1 - 5	Asp. Tox. 1;H304	[1]
Rosin, Fumeric CAS Number: 800680-57-9	1 - 5	Not Classified	[1]
1,2-Cyclohexanedicarboxylic acid, 1-butyl 2-(phenylmethyl) ester CAS Number: 1200806-67-2	1 - 5	Not Classified	[1]
1,2,4-trimethyl benzene CAS Number: 0000095-63-6	1 - 5	Flam. Liq. 3;H226 Acute Tox. 4;H332 Eye Irrit. 2;H319 STOT SE 3;H335 Skin Irrit. 2;H315 Aquatic Chronic 2;H411	[1][2]
2-Methoxy-1-Methylethyl Acetate CAS Number: 0000108-65-6	1 - 5	Flam. Liq. 3;H226	[1]
1,3,5-trimethylbenzene CAS Number: 0000108-67-8	1 - 5	Flam. Liq. 3;H226 STOT SE 3;H335 Aquatic Chronic 2;H411	[1][2]

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In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

- [1] Substance with a health or environmental hazard.
- [2] Substance with a workplace exposure limit.
- [3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

Section 4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Move the exposed person to fresh air at once. If not breathing, give artificial respiration. If breathing

is difficult, give oxygen. Get medical attention if any discomfort continues.

Eyes Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with

plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical

attention if any discomfort continues.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin

cleanser.

Ingestion DO NOT INDUCE VOMITING! If swallowed, vomiting may occur spontaneously. If vomiting

occurs, keep head below hips to prevent aspiration into lungs. Rinse mouth thoroughly. Get medical

attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview Ingestion: May cause stomach pain or vomiting. Treat symptomatically. See section 2 for further

details.

Eyes Causes serious eye irritation.

Skin Causes mild skin irritation. (Not adopted by US OSHA)

Section 5. Fire-fighting measures

5.1. Extinguishing media

Use foam, extinguishing powder, dry chemicals, or carbon dioxide. Water may be ineffective. Water may be used to keep fire exposed containers cool.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: None

Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

Keep container tightly closed.

Ground, bond container and receiving equipment.

Use explosion-proof electrical, ventilating, light, equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

5.3. Advice for fire-fighters

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In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No. 129

Section 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition, do not turn lights or unprotected electrical equipment on or off. In case of a major spill or spillage in a confined space evacuate the area and check that solvent vapor levels are below the Lower Explosive Limit before re-entering.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Avoid sparks, flames, heat and smoking. Ventilate. Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spill: Use a non-combustible material like vermiculite, sand or earth to soak up product and place in a container for later disposal.

Section 7. Handling and storage

7.1. Precautions for safe handling

Handle containers carefully to prevent damage and spillage.

Keep in containers lightly closed in a cool, well ventilated place. Do not store with oxidizing agents or acids. Keep in the original container. Avoid direct sunlight

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool dry area, away from heat, sparks and open flame.

Keep containers sealed when not in use.

Store out of direct sunlight.

Store in a cool dry place.

Incompatible materials: Store away from oxidizers and acids.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

Section 8. Exposure controls / personal protection

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8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0000095-63-6	1,2,4-trimethyl benzene	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	TWA 25 ppm (125 mg/m3)
0000107-98-2	1-Methoxy-2-propanol	OSHA	No Established Limit
		ACGIH	100 ppm STEL
		NIOSH	TWA 100 ppm (360 mg/m3) ST 150 ppm (540 mg/m3)
0000108-65-6	2-Methoxy-1-Methylethyl Acetate	OSHA	No Established Limit
		ACGIH	TWA: 50 ppm STEL: 75 ppm
		NIOSH	No Established Limit
0000108-67-8	1,3,5-trimethylbenzene	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	TWA 25 ppm (125 mg/m3)
0001569-01-3 1-Propoxy-2-propanol		OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
0064742-47-8 Dis	Distillates (petroleum), hydrotreated light	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
1200806-67-2	1,2-Cyclohexanedicarboxylic acid, 1-butyl 2- (phenylmethyl) ester	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
800680-57-9	Rosin, Fumeric	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit

Contains mineral oil. The exposure limits for oil mist are 5 mg/m3 OSHA PEL and 10 mg/m3 ACGIH.

8.2.	Exposure	con	trols
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Respiratory Atmospheric levels should be maintained below the exposure guideline. When respiratory protection

is required for certain operations, use an approved air-purifying respirator. The following should be

effective types of air purifying respirators: Organic vapor cartridge.

Eyes Wear safety glasses with side shields to protect the eyes. An eye wash station is suggested as a good

workplace practice.

Skin Overalls which cover the body, arms and legs should be worn. Skin should not be exposed. All parts

of the body should be washed after contact. Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene/ethyl vinyl alcohol laminate ("PE/EVAL"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene

rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of

local exhaust ventilation and good general extraction. If these are not sufficient to maintain

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concentrations of particulates and any vapor below occupational exposure limits suitable respiratory

protection must be worn.

Other Work Practices Do not smoke, or drink in work area. Keep away from foodstuffs and beverages. Avoid contact with

eyes and skin.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet.

Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

Appearance Clear Liquid

Odor Sweet, glycol ether odor

Odor threshold Not determined

pH NA Melting point / freezing point NA

Initial boiling point and boiling range 121C 250F

Flash Point 43-46C, 110-114F, Method (Setaflash)

Evaporation rate (Ether = 1) 0.22

Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: 1.3

Upper Explosive Limit: 16.9

Vapor pressure (Pa)(mm Hg) < 10Vapor Density(air=1) > 3Relative Density0.90-1.1 g/mlSolubility in WaterNot MeasuredPartition coefficient n-octanol/water (Log Kow)Not Measured

Auto-ignition temperature NA
Decomposition temperature NA
Viscosity (cSt) NA

VOC Content 80 WT-% Approximately 6.5 lbs/gal

% Volatile 75-85%

9.2. Other information

No other relevant information.

Section 10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

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10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

High temperatures and fires.

10.5. Incompatible materials

Store away from oxidizers and acids.

10.6. Hazardous decomposition products

None

Section 11. Toxicological information

Acute toxicity

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
1-Propoxy-2-propanol - (1569-01-3)	No data	No data	No data	No data	No data
	available	available	available	available	available
1-Methoxy-2-propanol - (107-98-2)	4,277.00, Rat -	> 2,000.00, Rat -	No data	No data	No data
	Category: NA	Category: 4	available	available	available
Distillates (petroleum), hydrotreated light - (64742-47-8)	> 5,000.00, Rat -	>2,000.00, Rabbit	No data	No data	No data
	Category: NA	- Category: 5	available	available	available
Rosin, Fumeric - (800680-57-9)	No data	No data	No data	No data	No data
	available	available	available	available	available
1,2-Cyclohexanedicarboxylic acid, 1-butyl 2-(phenylmethyl) ester - (1200806-67-2)	No data	No data	No data	No data	No data
	available	available	available	available	available
1,2,4-trimethyl benzene - (95-63-6)	3,400.00, Rat -	3,160.00, Rabbit -	18.00, Rat -	No data	No data
	Category: 5	Category: 5	Category: 4	available	available
2-Methoxy-1-Methylethyl Acetate - (108-65-6)	5,155.00, Rat -	>2,000.00, Rabbit	No data	No data	No data
	Category: NA	- Category: 5	available	available	available
1,3,5-trimethylbenzene - (108-67-8)	No data	No data	24.00, Rat -	No data	No data
	available	available	Category: NA	available	available

Carcinogen Data

CAS No.	Ingredient	Source	Value		
0000095-63-6	1,2,4-trimethyl benzene	OSHA	Regulated Carcinogen: No		
		NTP	Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		
		ACGIH	No Established Limit		
0000107-98-2	1-Methoxy-2-propanol	OSHA	Regulated Carcinogen: No		
		NTP	Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		
		ACGIH	A4		
0000108-65-6	2-Methoxy-1-Methylethyl Acetate	OSHA	Regulated Carcinogen: No		
		NTP	Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		

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		ACGIH	No Establishe	d Limit				
0000108-67-8	1,3,5-trimethylbenzene	OSHA	Regulated Carcinogen: No					
		NTP	Known: No;	Known: No; Suspected: No				
		IARC	Group 1: No;	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;				
		ACGIH	No Establishe	No Established Limit				
0001569-01-3 1-Propoxy-2-propanol		OSHA	Regulated Carcinogen: No					
		NTP	Known: No; Suspected: No					
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;					
		ACGIH	No Establishe	d Limit				
0064742-47-8	Distillates (petroleum), hydrotreated	OSHA	Regulated Car	rcinogen: No				
	light	NTP	Known: No;	Suspected: No				
		IARC		Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;				
		ACGIH	No Establishe					
1200806-67-2	1,2-Cyclohexanedicarboxylic acid, 1-butyl 2-(phenylmethyl) ester	OSHA	Regulated Car					
	(p	NTP	Known: No; S	-				
		IARC		Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;				
200620 57.0	Dogin François	ACGIH						
800680-57-9	Rosin, Fumeric	OSHA NTP	Regulated Carcinogen: No					
		IARC	Known: No; Suspected: No Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;					
		ACGIH						
Classification								
Classification		Ca	itegory	Hazard Description				
Acute toxicity				Not Applicable				
Acute toxicity	(dermal)			Not Applicable				
Acute toxicity	(inhalation)			Not Applicable				
Skin corrosion	n/irritation	3		Causes mild skin irritation. (Not adopted by US OSHA)				
Serious eye da	amage/irritation	2A		Causes serious eye irritation.				
Respiratory sensitization				Not Applicable				
Skin sensitization				Not Applicable				
Germ cell mutagenicity				Not Applicable				
Carcinogenicity				Not Applicable				
Reproductive toxicity				Not Applicable				
STOT-single exposure				Not Applicable				
STOT-repeated exposure				Not Applicable				
Aspiration haz	zard			Not Applicable				

Section 12. Ecological information

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Harmful to aquatic life with long lasting effects.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
1-Propoxy-2-propanol - (1569-01-3)	Not Available	Not Available	Not Available
1-Methoxy-2-propanol - (107-98-2)	6,812.00, Leuciscus idus	> 4,600.00, Daphnia magna	> 1,000.00 (96 hr), Pseudokirchneriella subcapitata
Distillates (petroleum), hydrotreated light - (64742-47-8)	20.00, Oncorhynchus mykiss	1.40, Daphnia magna	8.30 (72 hr), Pseudokirchneriella subcapitata
Rosin, Fumeric - (800680-57-9)	Not Available	Not Available	Not Available
1,2-Cyclohexanedicarboxylic acid, 1-butyl 2- (phenylmethyl) ester - (1200806-67-2)	Not Available	Not Available	Not Available
1,2,4-trimethyl benzene - (95-63-6)	7.72, Pimephales promelas	3.60, Daphnia magna	2.356 (96 hr), Green algae
2-Methoxy-1-Methylethyl Acetate - (108-65-6)	161.00, Pimephales promelas	501.00, Daphnia magna	1,001.00 (96 hr), Pseudokirchnerella subcapitata
1,3,5-trimethylbenzene - (108-67-8)	12.52, Carassius auratus	6.00, Daphnia magna	25.00 (48 hr), Scenedesmus subspicatus

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

Section 13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

Section 14. Transport information

DOT (Domestic Surface Transportation)

IMO / IMDG (Ocean Transportation)

ICAO/IATA

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14.1. UN numberUN1210UN1210UN121014.2. UN proper shipping Printing inkPrinting inkPrinting ink

name

14.3. Transport hazard DOT Hazard Class: 3 IMDG: 3 Air Class: 3

class(es) DOT Label: 3 Sub Class: Not Applicable Packing Instruction: Cargo Only - 364,

EmS: F-E, S-D Passenger -353

14.4. Packing group III III III

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

Not Applicable

No further information

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

Section 15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are

represented. All components of this material are either listed or exempt from listing on the TSCA

Inventory.

NFPA Rankings:



US EPA Tier II Hazards Fire: Yes

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): Yes **Delayed (Chronic):** No

EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

1,2,4-trimethyl benzene

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

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Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

- 1,2,4-trimethyl benzene
- 1-Methoxy-2-propanol

Pennsylvania RTK Substances (>1%):

- 1,2,4-trimethyl benzene
- 1-Methoxy-2-propanol

Section 16. Other information

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The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

- H226 Flammable liquid and vapor.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness and dizziness.
- H411 Toxic to aquatic life with long lasting effects.

This product is RoHS and REACH compliant. It does not contain any of the RoHS listed substances. It does not contain any chemical from the candidate list of Substances of Very High Concern (SVHC), Annex XIV, or Annex XVII of Reach.

This information is based on our present knowledge. However, it does not constitute a guarantee for any specific product properties.

Carco urges the recipient of this SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to

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become aware of and understand the data contained in this SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. The use of this product is beyond the control Carco or its distributor, therefore, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product.

End of Document