SDS Revision Date: 04/01/2020

Section 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Identity WS-935 Marking Ink Black
Alternate Names WS-935 Marking Ink Black

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name Carco, Inc

10333 Shoemaker P.O. Box 13859

Detroit, Michigan, USA 48213

Emergency

24 hour Emergency Telephone No. ChemTel 1-800-255-3924 (MIS0001475)

International +01-813-248-0585

Customer Service: Carco, Inc

Phone +1 (313) 925-9000

Fax +1 (313) 925-9602 Email: sales@carcousa.net

2. Hazard identification of the product

2.1. Classification of the substance or mixture

No applicable GHS categories.

2.2. Label elements

No applicable GHS categories.

[Prevention]:

No GHS prevention statements

[Response]:

No GHS response statements

[Storage]:

No GHS storage statements

[Disposal]:

No GHS disposal statements

SDS Revision Date: 04/01/2020

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Glycerin CAS Number: 0000056-81-5	75 - 100	Not Classified	[1][2]
Carbon black CAS Number: 0001333-86-4	5 - 10	Not Classified	[1][2]

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

Section 4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Move the exposed person to fresh air at once. If not breathing, give artificial respiration. If breathing

is difficult, give oxygen. Get medical attention if any discomfort continues.

Eyes Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with

plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical

attention if any discomfort continues.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin

cleanser.

Ingestion DO NOT INDUCE VOMITING! If swallowed, vomiting may occur spontaneously. If vomiting

occurs, keep head below hips to prevent aspiration into lungs. Rinse mouth thoroughly. Get medical

attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview Ingestion: May cause stomach pain or vomiting. Treat symptomatically.

Section 5. Fire-fighting measures

5.1. Extinguishing media

Use foam, extinguishing powder, dry chemicals, or carbon dioxide. Water may be ineffective. Water may be used to keep fire exposed containers cool.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: None

5.3. Advice for fire-fighters

^[1] Substance with a health or environmental hazard.

^[2] Substance with a workplace exposure limit.

^[3] PBT-substance or vPvB-substance.

^{*}The full texts of the phrases are shown in Section 16.

SDS Revision Date: 04/01/2020

In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No. ----

Section 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition, do not turn lights or unprotected electrical equipment on or off. In case of a major spill or spillage in a confined space evacuate the area and check that solvent vapor levels are below the Lower Explosive Limit before re-entering.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Avoid sparks, flames, heat and smoking. Ventilate. Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spill: Use a non-combustible material like vermiculite, sand or earth to soak up product and place in a container for later disposal.

Section 7. Handling and storage

7.1. Precautions for safe handling

Handle containers carefully to prevent damage and spillage.

Keep in containers lightly closed in a cool, well ventilated place. Do not store with oxidizing agents or acids. Keep in the original container. Avoid direct sunlight

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool dry area, away from heat, sparks and open flame.

Keep containers sealed when not in use.

Store out of direct sunlight.

Store in a cool dry place.

Incompatible materials: Store away from oxidizers and acids.

7.3. Specific end use(s)

No data available.

Section 8. Exposure controls / personal protection

SDS Revision Date: 04/01/2020

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0000056-81-5 Glycerin		OSHA	TWA 15 mg/m3 (total dust) TWA 5 mg/m3 (resp)
		ACGIH	TWA: 3 mg/m3 (respirable) 10 mg/m3 (mist)
		NIOSH	No established RELs
0001333-86-4	01333-86-4 Carbon black		TWA 3.5 mg/m3
		ACGIH	TWA: 3 mg/m3
		NIOSH	TWA 3.5 mg/m3 Ca TWA 0.1 mg PAHs/m3 [in presence of polycyclic aromatic hydrocarbons (PAHs)]

Contains mineral oil. The exposure limits for oil mist are 5 mg/m3 OSHA PEL and 10 mg/m3 ACGIH.

8.2. Exposure controls

Respiratory Atmospheric levels should be maintained below the exposure guideline. When respiratory protection

is required for certain operations, use an approved air-purifying respirator. The following should be

effective types of air purifying respirators: Organic vapor cartridge.

Eyes Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the splash of

liquids.

Skin Overalls which cover the body, arms and legs should be worn. Skin should not be exposed. All parts

of the body should be washed after contact. Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene/ethyl vinyl alcohol laminate ("PE/EVAL"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene

rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of

local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory

protection must be worn.

Other Work Practices Do not smoke, or drink in work area. Keep away from foodstuffs and beverages. Avoid contact with

eyes and skin.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet.

Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

AppearanceColored LiquidOdorSweet alcohol likeOdor thresholdNot determined

pH NA
Melting point / freezing point NA
Initial boiling point and boiling range 290C 340F

Flash Point 199C, 390F, Method (Setaflash)

SDS Revision Date: 04/01/2020

Evaporation rate (Ether = 1) (H20=1): < 0.1 **Flammability (solid, gas)** Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: NA

Upper Explosive Limit: NA

Vapor pressure (Pa)(mm Hg) < 1 mmVapor Density(air=1) > 1Relative Density0.95 g/mlSolubility in WaterNot MeasuredPartition coefficient n-octanol/water (Log Kow)Not Measured

Auto-ignition temperatureNADecomposition temperatureNAViscosity (cSt)NA

VOC Content Essentially Zero % **Volatile** 30-40% water

9.2. Other informationNo other relevant information.

Section 10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

High temperatures and fires.

10.5. Incompatible materials

Store away from oxidizers and acids.

10.6. Hazardous decomposition products

None

Section 11. Toxicological information

SDS Revision Date: 04/01/2020

Acute toxicity

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Glycerin - (56-81-5)	10,000.00, Guinea Pig - Category: NA	56,750.00, Guinea Pig - Category: NA	No data available	No data available	No data available
Carbon black - (1333-86-4)	10,001.00, Rat - Category: NA	No data available	No data available	No data available	No data available

Carcinogen Data

CAS No.	Ingredient	Source	Value
0000056-81-5	Glycerin	OSHA Regulated Carcinogen: No	
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
		ACGIH	No Established Limit
0001333-86-4	Carbon black	OSHA	Regulated Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: Yes; Group 3: No; Group 4: No;
		ACGIH	A3

		!
Classification	Category	Hazard Description
Acute toxicity (oral)		Not Applicable
Acute toxicity (dermal)		Not Applicable
Acute toxicity (inhalation)		Not Applicable
Skin corrosion/irritation		Not Applicable
Serious eye damage/irritation		Not Applicable
Respiratory sensitization		Not Applicable
Skin sensitization		Not Applicable
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

Section 12. Ecological information

SDS Revision Date: 04/01/2020

12.1. Toxicity

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Glycerin - (56-81-5)	54,000.00, Oncorhynchus mykiss	1,955.00, Daphnia magna	Not Available
Carbon black - (1333-86-4)	1,000.00, Danio rerio	Not Available	10,001.00 (72 hr), Desmodesmus subspicatus

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

Section 13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

Section 14. Transport information

	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA
14.1. UN number	Not Regulated	Not Regulated	Not Regulated
14.2. UN proper shipping name	Not Regulated	Not Regulated	Not Regulated
14.3. Transport hazard class(es)	DOT Hazard Class: Not Applicable DOT Label:	IMDG: Not Applicable Sub Class: Not Applicable EmS: Not Applicable	Air Class: Not Applicable Not Applicable
14.4. Packing group	Not Applicable	Not Applicable	Not Applicable

14.5. Environmental hazards

SDS Revision Date: 04/01/2020

IMDG Marine Pollutant: No

14.6. Special precautions for user

Not Applicable

No further information

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

Section 15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are

represented. All components of this material are either listed or exempt from listing on the TSCA

Inventory.

NFPA Rankings:



US EPA Tier II Hazards

Fire: No

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): No Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

Carbon black

Glycerin

Pennsylvania RTK Substances (>1%):

SDS Revision Date: 04/01/2020

Carbon black Glycerin

Section 16. Other information

SDS Revision Date 04/01/2020

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

Not Applicable

This product is RoHS and REACH compliant. It does not contain any of the RoHS listed substances. It does not contain any chemical from the candidate list of Substances of Very High Concern (SVHC), Annex XIV, or Annex XVII of Reach.

This information is based on our present knowledge. However, it does not constitute a guarantee for any specific product properties.

Carco urges the recipient of this SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. The use of this product is beyond the control Carco or its distributor, therefore, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product.

End of Document