

Carco, Inc

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Technical Information

MM-150 Marking Inks

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Overview: MM-150 Marking Ink (All Colors)

- An alcohol based, pigmented marking ink used for parts marking, identification, and color coding.
- Fast drying, with fair alkaline wash resistance.
- Excellent oil penetration, useful when oil and /or coolants are present.
- Good adhesion on all porous and non-porous surfaces.
- Can be applied by most methods. Applied with Carco ES-1157 Jet Shot markers, Carco ES-800 Spray markers.
- Dry time between 25 seconds and 1 minute depending upon application method, material being marked, and ambient conditions.
- Available in a wide variety of colors.

This product is REACH and RoHS compliant. It does not contain any chemical from the candidate list of Substances of Very High Concern (SVHC), Annex XIV, or Annex XVII of REACH. It does not contain any of the RoHS listed substances.

This product is a Flammable Liquid, and is considered “Dangerous Goods” for transportation purposes.

Proper Shipping Name: UN1210, Printing Ink, 3, PGII

Physical Properties:

Form:	colored liquid
Odor:	sweet, alcohol like
Boiling Point	82° C 160° F
Density/Specific Gravity (H ² O=1)	0.95
Flash Point	13°-15° C 55°-60° F Method (Setaflash)
Vapor Pressure	4.16 kPa Temperature (°C) 20
Vapor Density (air=1)	>2
Flammable Units (% in air)	LEL 3.0 UEL 19.0
Solubility in water	80%
Evaporation Rate (BU.AC=1)	1.5
Volatile Organic Compound(VOC)	75 wt-% : 90% vol Approximately 6.0 Lbs /gal